



Dart Aerospace Ltd.
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Rush!!!

Reprint

D5550-041
Job Sheet 183904



Part No: D5550-041

Job Qty: 1 ea

Part Name: Fwd Outboard Beam Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/28/18

Job Tracking No:

Due Date: 10/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D5550 REV.A SHEET 1 IPP REV:A 17.09.05 NEW ISSUE DD VERF:DP

Ship Via:

6285

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/5/18	10/5/18	0.00	0.00	Start Up Small Fab-4	<i>8 09</i>	NOV 06 2018
110	Small Fab	1 pcs	10/5/18	10/5/18	0.00	1.63	Small Fab-9		
120	QC	1 pcs	10/5/18	10/5/18	0.00	0.00	QC5		NOV 06 2018
130	Packaging	1 pcs	10/5/18	10/5/18	0.00	0.00	Packaging3-2	<i>5477</i>	NOV 06 2018
140	QC21-SA	1 Ea	10/5/18	10/5/18	0.00	0.00	QC21	<i>DAS</i>	NOV 06 2018

Part Op Descriptions: 110 - 1- Install plate loose to D5550-1 2- Add spacer and eyebolt stud. 3- Torque nuts as per dwg and notes 8,9

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C13A	Bolt	8 Ea (8 ea)	90-Start up Operation	<i>5104358</i>
AN4C13A	Bolt	2 Ea (2 ea)	90-Start up Operation	<i>5092534</i>
D4149-5	Eyebolt Stud	1 Ea (1 ea)	90-Start up Operation	<i>5119814</i>
D5550-1	Fwd Outboard Beam	1 Ea (1 ea)	90-Start up Operation	<i>5117998</i>
D5551-1	Fwd Support Plate	2 Ea (2 ea)	90-Start up Operation	<i>5040802</i>
D5552-1	Spacer	1 Ea (1 ea)	90-Start up Operation	<i>5036561</i>
MS20615-4M18	Rivet	18 Ea (18 ea)	90-Start up Operation	<i>5107967</i>
MS21043-3	Nut	8 Ea (8 ea)	90-Start up Operation	<i>5107966</i>
MS21043-4	Nut	2 Ea (2 ea)	90-Start up Operation	<i>5092684</i>
NAS1149C0363R	Washer	16 Ea (16 ea)	90-Start up Operation	<i>5114900</i>
NAS1149C0432R	Washer	4 Ea (4 ea)	90-Start up Operation	<i>5103990</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C13A	8	77	0
	AN4C13A	2	204	0
	D4149-5	1	20	0
	D5550-1	1	2	0
	D5551-1	2	8	0
	D5552-1	1	6	0
	MS20615-4M18	18	244	0
	MS21043-3	8	1,010	0
	MS21043-4	2	883	0
	NAS1149C0363R	16	232	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS				
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐			

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Id / Supervisor
		al Verification
		Coordinator
		approval

Container No: S124943
 Part: D5550 - 041
 Job No: 183904
 Serial No/Batch: S124943
 Revision: A
 Inspector:
 Exp Date:
 Instructions: Various STC's

DART
 AEROSPACE
 Coordinator
 approval

Root Cause		FAULT CATEGORY	
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐	OTHER :	

Date: 11/06/18

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 CANADA
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 Email: sales@dartaero.com
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Ed Wrong
 Dimensions
 der tolerance
 rrect
 /Missing
 ed
 Finish
 Misread
 Turning Sequence

Part Specifications

Specifications could not be found.

Plex 11/2/18 11:09 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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